
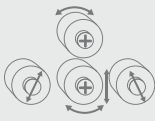

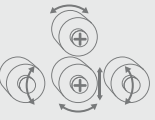


Ön kıvrımsız çalışma esnasında çapa bağlı olarak düz uç kalabilir. Without Pre-Bending, flat plate ends may remain depending on diameter.
Без предподгиба прямой участок на концах листа зависит от диаметра

 4R HS-L	LINEER SYSTEM										
	 Kıvrım uzunluğu Usefull length Рабочая длина	Ön Kıvrımsız Without Pre-Bending Без предподгиба		Ön kıvrımlı With Pre-Bending С предподгибом		Merkez top çapları Ø Central rolls Ø Центральные ролики Ø	Yan top çapları Ø Side Rolls Ø Боковые ролики Ø	Motor gücü Motor Power Мощность Двигателя	Bükme hızı Working speed Рабочая скорость	Makina ölçüleri (LxGxY) Machine dimensions(LxWxH) Габаритные размеры (ДxШxВ)	Ağırlık Weight Вес
		mm	mm	mm	mm						
4R HS-L 10-100	1050	3,5	3	3	2,5	100	110	2,2	1,5-6	3100x1100x1100	2.010
4R HS-L 10-130	1050	6	5	5	4	130	130	3	1,5-6	3100x1100x1150	2.180
4R HS-L 12-100	1270	3	2,5	2,5	2	100	110	2,2	1,5-6	3350x1100x1100	2.100
4R HS-L 12-130	1270	5	4	4	3	130	130	3	1,5-6	3350x1100x1150	2.350
4R HS-L 15-100	1550	2,5	2	2	1,5	100	110	2,2	1,5-6	3600x1100x1100	2.250
4R HS-L 15-130	1550	4,5	3,5	3,5	2,5	130	130	3	1,5-6	3600x1100x1150	2.430
4R HS-L 20-130	2050	4	3	3	2	130	130	3	1,5-6	4100x1100x1150	2.680

 4R HS	ORBITAL SYSTEM										
	 Kıvrım uzunluğu Usefull length Рабочая длина	Ön Kıvrımsız Without Pre-Bending Без предподгиба		Ön kıvrımlı With Pre-Bending С предподгибом		Merkez top çapları Ø Central rolls Ø Центральные ролики Ø	Yan top çapları Ø Side Rolls Ø Боковые ролики Ø	Motor gücü Motor Power Мощность Двигателя	Bükme hızı Working speed Рабочая скорость	Makina ölçüleri (LxGxY) Machine dimensions(LxWxH) Габаритные размеры (ДxШxВ)	Ağırlık Weight Вес
		mm	mm	mm	mm						
4R HS 15-150	1550	7	4,5	4,5	3,5	150	130	4	1,5-6	3750x1100x1100	2.500
4R HS 15-180	1550	9	7	7	5	180	150	5,5	1,5-6	3900x1100x1250	3.250
4R HS 15-200	1550	11	9	9	7	200	160	5,5	1,5-6	3900x1100x1250	3.500
4R HS 15-220	1550	12	10	10	8	200/220	160	5,5	1,5-6	3900x1100x1250	3.600
4R HS 15-245	1550	15	12	12	10	245	180	7,5	1,5-6	3800x1425x1470	4.600
4R HS 20-150	2050	6	4	4	3	150	130	4	1,5-6	4250x960x1100	2.800
4R HS 20-180	2050	8	6	6	4	180	150	5,5	1,5-6	4400x1100x1250	3.500
4R HS 20-200	2050	10	8	8	6	200/220	160	5,5	1,5-6	4400x1100x1250	3.950
4R HS 20-220	2050	11	9	9	7	220	160	5,5	1,5-6	4400x1100x1250	4.050
4R HS 20-245	2050	13	10	10	8	245	180	7,5	1,5-6	4300x1425x1470	5.450
4R HS 20-260	2050	16	13	13	10	260	200	7,5	1,5-6	4300x1460x1550	6.100
4R HS 25-180	2550	6	4	4	3	180	150	5,5	1,5-6	4900x1100x1250	3.900
4R HS 25-200	2550	8	6	6	4	200/220	160	5,5	1,5-6	4900x1100x1250	4.550
4R HS 25-220	2550	9	7	7	5	220	160	5,5	1,5-6	4900x1100x1250	4.600
4R HS 25-245	2550	10	8	8	6	245	180	7,5	1,5-6	4800x1425x1470	5.700
4R HS 25-260	2550	13	10	10	8	260	200	7,5	1,5-6	4800x1460x1550	6.800
4R HS 30-180	3100	5	3	3	2	180	150	5,5	1,5-6	5450x1100x1250	4.300
4R HS 30-200	3100	6	4	4	3	200/220	160	5,5	1,5-6	5450x1100x1250	4.900
4R HS 30-220	3100	8	6	6	4	220	160	5,5	1,5-6	5450x1100x1250	5.200
4R HS 30-245	3100	9	7	7	5	245	180	7,5	1,5-6	5350x1425x1470	6.350
4R HS 30-260	3100	10	8	8	6	260	200	7,5	1,5-6	5350x1460x1550	7.500
4R HS 40-260	4100	6	4	4	3	260	200	7,5	1,5-6	6350x1460x1550	8.900

•Teknik bilgilerde önceden haber vermeden değişiklik yapılabilir.
•All technical specifications are subject to change without notice.
•Все технические характеристики могут быть изменены без уведомления.

•Sac kapasiteleri 260 N/mm² sac akma mukavemetine göre verilmiştir.
•Plate bending capacities are given for 260 N/mm² plate yielding strength.
•Гибочные характеристики приведены для стали с пределом пластической деформации 260 N/mm².